

NET Power

Truly Clean, Cheaper Energy

Carbon Sequestration Leadership
Forum

October 2016



Contents

- 1. Cycle Design**
- 2. Turbine and Combustor Development**
- 3. 50MWth Plant Development**

Cycle Introduction

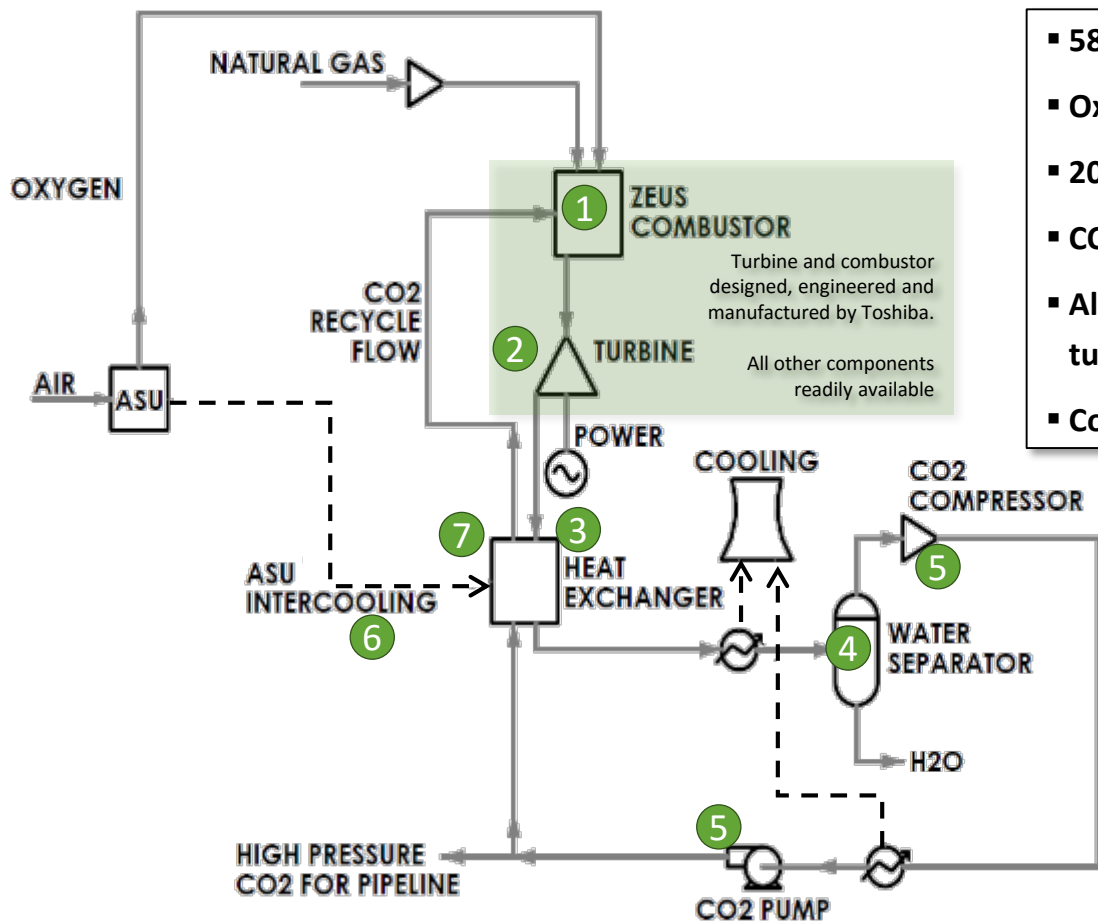
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sCO₂ Allam Cycle Introduction

- **Novel, highly-efficient supercritical CO₂ power cycle**
 - Uses high-pressure carbon dioxide as the cycle working fluid
 - Uses oxy-fuel combustion of fossil fuels

- **Generates low-cost, emissions-free power**
 - No atmospheric emissions: near-100% CO₂ capture at pipeline pressure
 - Does not lead to an increase in the cost of electricity compared to the best current systems without CO₂ capture, due to:
 - High efficiency: competitive with current combined cycle systems that do not capture CO₂
 - Low capital costs: simple cycle design; elimination of steam cycle components; single turbine

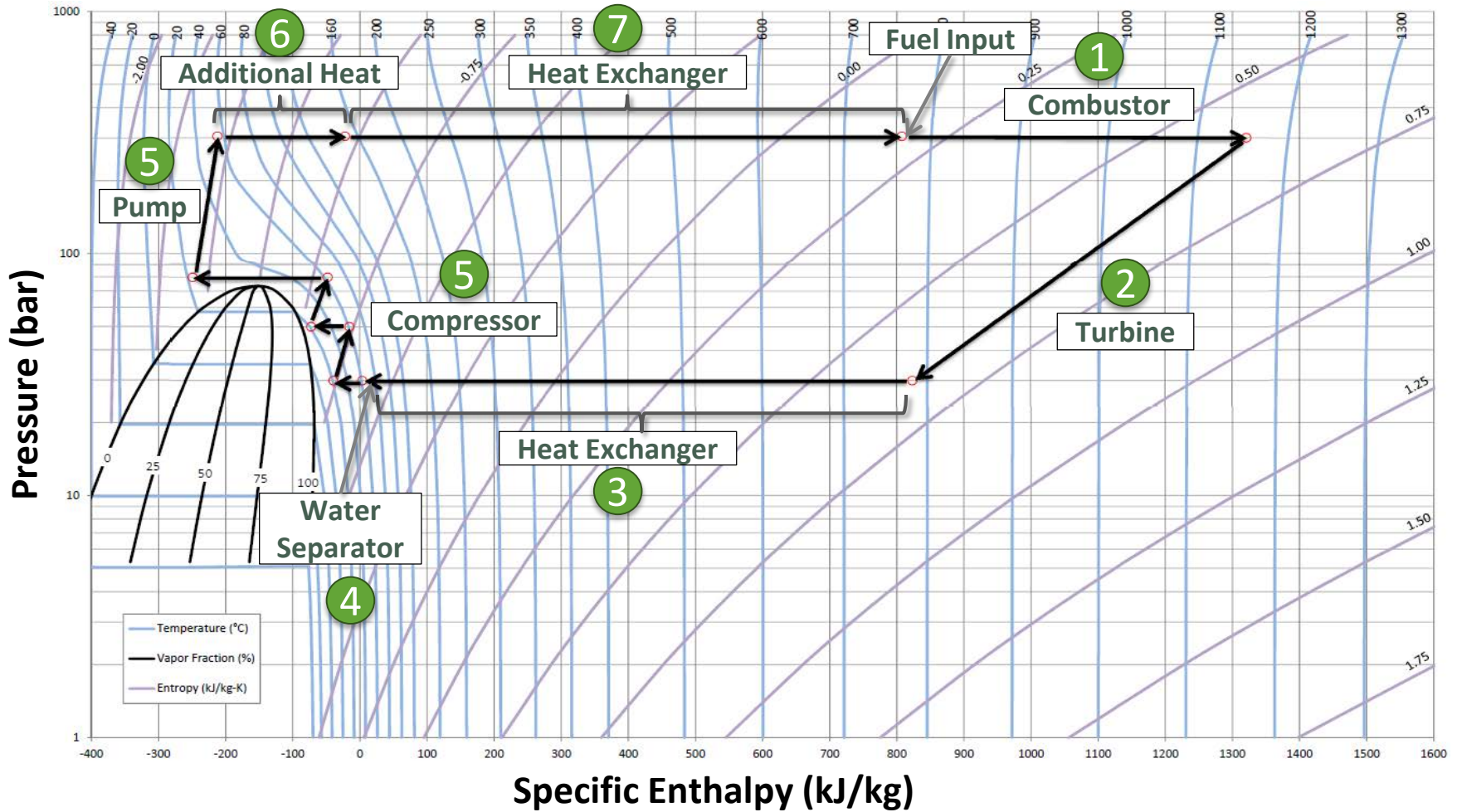
The Allam Cycle Natural Gas Platform



- 58.9% (LHV) net efficiency, with full carbon capture
- Oxy-fuel, closed-loop, CO₂ working fluid
- 200-400 bar; 6-12 pressure ratio
- CO₂ and water are the only byproducts
- All components, other than combustor and turbine, currently available
- Combustor and turbine developed by Toshiba

- 1 Fuel Combustion
- 2 CO₂ Turbine
- 3 Heat Rejection
- 4 Water Separation
- 5 Compression and Pumping
- 6 Additional Heat Input
- 7 Heat Recuperation

Allam Cycle Pressure-Enthalpy Diagram



Other Allam Cycle Variations

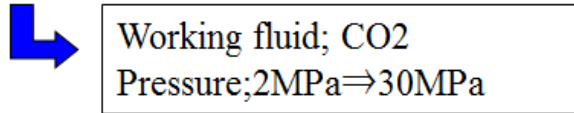
Technology	LHV Efficiency	Other Benefits
Coal	51.4%	Greatly simplifies coal gasification.
LNG Regasification	66%	Recovers energy put into liquefaction
Solar-Natural Gas Hybrid	74% [†]	True integration, not dual plants; enables reliable availability.

Turbine and Combustor Development

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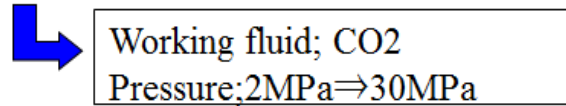
Gas Turbine Technology

1300-1600C



Combustor Technology

1300-1600C

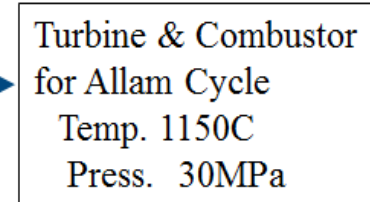
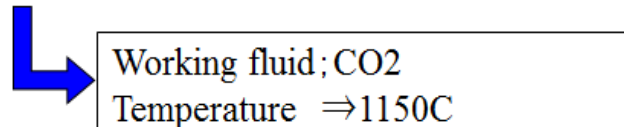


Steam Turbine Technology

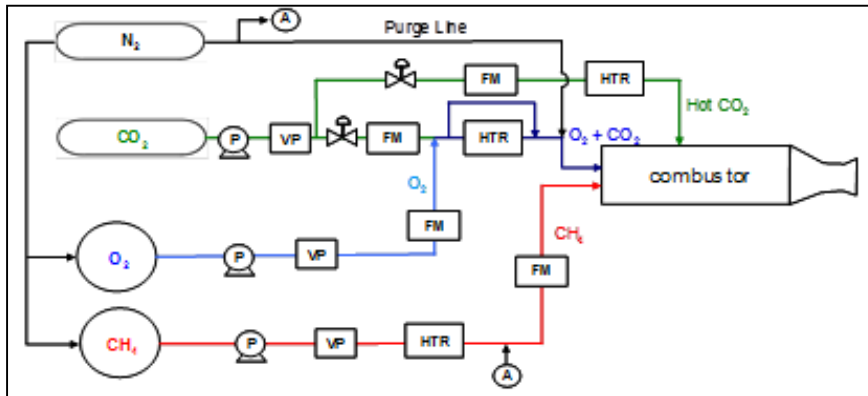
USC& A-USC

Pressure; 24-31MPa

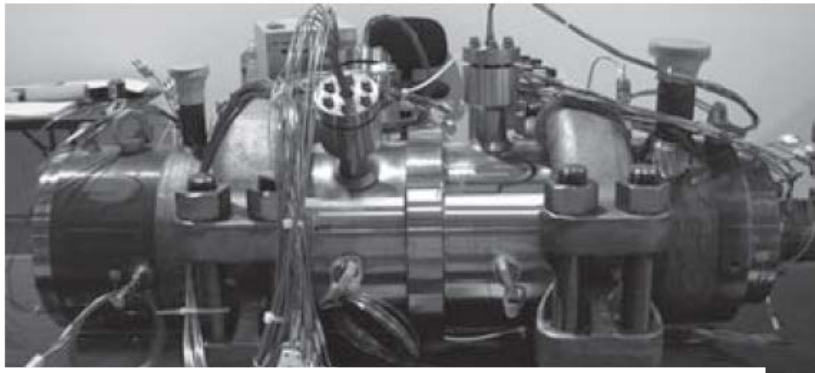
Temperature; 600-750C



Combustor Development



Testing has been completed using facility in California



Test Combustor

Stack



Exhaust Duct

Test Stand

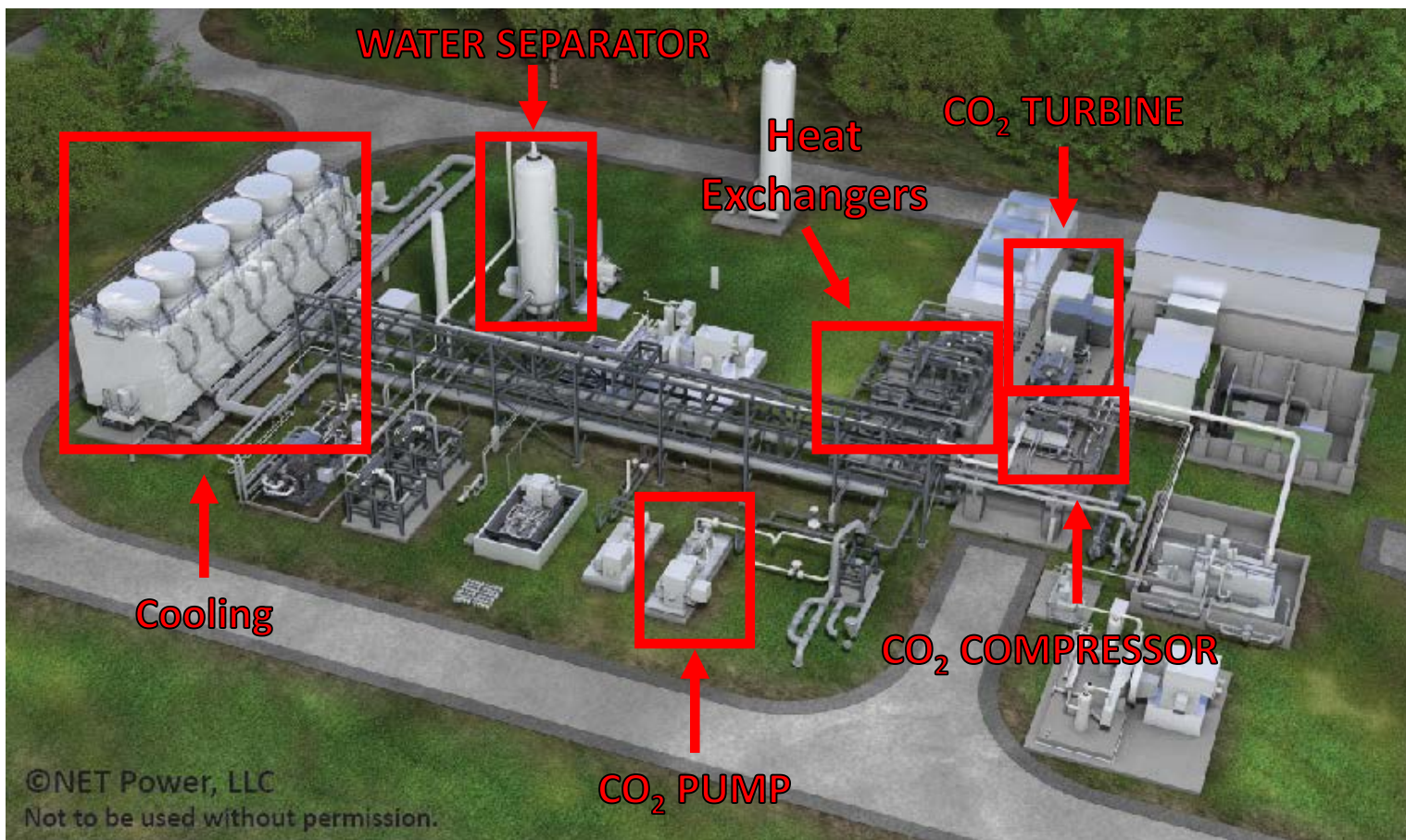
50MWth Plant Development

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50 MWth Demonstration Plant Description

- **50MWth natural gas plant**
 - Scaled down from 500 MWth pre-FEED design to ensure scalability
 - Site is in La Porte, TX
 - First fire: Q2 2017
- **Includes all core Allam Cycle components**
 - Combustor/turbine, heat exchangers, pumps/compressors, controls, etc.
 - Full operation tests (startup, shutdown, ramping, hot/warm/cold starts)
 - Oxygen will be pulled from a pipeline as opposed to a dedicated ASU
 - CO₂ quality (pressure; purity) will be confirmed for off-take viability
- **\$140 million (USD) program funded**
 - Includes first of a kind engineering, all construction, and testing period
 - Partners include Exelon Generation, CB&I, 8 Rivers and Toshiba

50MW the Plant Layout: 3D Drawing



50MWth Demonstration Plant Development Status

Groundbreaking March 3, 2016 – On Schedule

Most Major Equipment/Components On-Site – Turbine Ships in October



Commercial Plants Are Under Development

- **Initial 295MWe pre-FEED completed**
 - Currently undergoing a “refresh” following learnings from demo plant detailed design
 - Pursuing several advanced design concepts
 - Seeking to issue a notice to proceed following successful demonstration plant operation in 2017
 - Several projects under development and in consideration to host first plant



NET Power Commercial Natural Gas Plant	
Electric Output	295MW
CO ₂ Output	804,000 ton/year at 120 bar pressure
N ₂ Output	4.2 MM ton/year
ASU Output Demand	3,500 ton/day
Site Area	13 acres

Acknowledgements

- **The following entities have supported development of NET Power and/or the coal-based Allam Cycle:**
 - UK Department of Energy and Climate Change funding of £6.3m:
 - “Path to Coal” study on coal variation of the Allam Cycle coal
 - Development of manufacturing processes for advanced turbine and heat exchanger materials used by the Allam Cycle
 - Pre-FEED study for a UK-based demonstration plant
 - Series of process design improvement studies
 - The US Department of Energy National Energy Technology Laboratory:
 - Design of a coal-syngas combustor for use with supercritical CO₂ power cycles
 - The State of North Dakota and the US Department of Energy:
 - Allam Cycle Lignite Study
 - R&D to address key coal cycle technical challenges

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